


PRODUCT DESCRIPTION

Gel-like single-component adhesive for easy bonding primarily of plastics such as EPDM and Viton, but also of metals and porous materials. The solvent-free instant adhesive fixes the adhering components in seconds and hardens very quickly forming a high strength and heat resistant bond.



ADVANTAGES

- » Paste-like consistency enables optimum gap bridging
- » High strength and heat resistant bonding
- » Resistant against chemical influences
- » Very fast curing

Package	Content	 Pcs. / PU	No.	EUR
Tube	20ml	1	VBC 4M54/ 1/ 20	< >
Tube	20ml	6	VBC 4M54/ 6/ 20	< >

 Material safety data sheets at each product under www.meusburger.com

CHARACTERISTICS

VBC 4M54	Value	Test procedure
Colour	transparent	DIN ISO 2049
Maximum temperature	120 °C	
Basis	ethyl cyanoacrylate	
Density	1.1 g/cm ³	DIN EN 524
Viscosity	40.000 mPas/thix	Brookfield (25°C)
Maximum gap	0.30 mm	
Curing time for fixture	8-15 s	at 40 to 60% humidity, on steel
Curing time for functional strength	30 min	at 40 to 60% humidity, on steel
Curing time for full strength	20 h	at 40 to 60% humidity, on steel
Tensile shear strength	20-22 N/mm ²	at 40 to 60% humidity, on steel