


PRODUCT DESCRIPTION

Low viscosity single-component adhesive for easy bonding suitable primarily for plastics, elastomers, and metals. The solvent-free instant adhesive fixes the adhering components in seconds and hardens very quickly forming an ultra thin, high strength and heat resistant bond.

ADVANTAGES

- » Extremely thin adhesive film for smallest adhesive gaps
- » High strength and heat resistant bonding
- » Resistant against chemical influences
- » Very fast curing



Package	Content	 Pcs. / PU	No.	EUR
Bottle	20ml	1	VBC 4M06/ 1/ 20	< >
Bottle	20ml	6	VBC 4M06/ 6/ 20	< >

 Material safety data sheets at each product under www.meusburger.com

CHARACTERISTICS

VBC 4M06	Value	Test procedure
Colour	transparent	DIN ISO 2049
Maximum temperature	120 °C	
Basis	ethyl cyanoacrylate	
Density	1.1 g/cm ³	DIN EN 524
Viscosity	20 mPas/thix	Brookfield (25°C)
Maximum gap	0.02 mm	
Curing time for fixture	3-20 s	at 40 to 60% humidity, on steel
Curing time for functional strength	30 min	at 40 to 60% humidity, on steel
Curing time for full strength	20 h	at 40 to 60% humidity, on steel
Tensile shear strength	15-25 N/mm ²	at 40 to 60% humidity, on steel